Instructions for the preparation of the paper for publication in journal PEA

first Name last Name[1], first Name last Name[2]

[1] Place of work, full address, country, e-mail: only.corresponding@author
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Abstract
It should not exceed 200 words and should give the subjects and conclusions of the article and all results of general interest. It should not exceed 200 words and should give the subjects and conclusions of the article and all results of general interest. It should not exceed 200 words and should give the subjects and conclusions of the article and all results of general interest. It should not exceed 200 words and should give the subjects and conclusions of the article and all results of general interest. It should not exceed 200 words and should give the subjects and conclusions of the article and all results of general interest. It should not exceed 200 words and should give the subjects and conclusions of the article and all results of general interest. It should not exceed 200 words and should give the subjects and conclusions of the article and all results of general interest.

1. Introduction

The language of the Production Engineering Archives is exclusively English.

Authors are obliged to format the manuscript in the way it is going to be published in the Journal Production Engineering Archives – use obligatory template (template_PEA.rtf)

The length of the manuscript (including Figures and Tables) is **4**, **6 or 8** pages. **The number of pages must be even**.
(Font Times New Roman 10 pt., single space).

The rest of the manuscript should be arranged in the following order (example):

- Introduction - short summary of the background material including numbered reference.
- Aims - should include and clear remarks outlining the specific purpose of the work.
- Experimental part - should be sufficiently detailed (but concise) to permit exact reproducing of the work.
- Results and Discussion - should indicate the logic used for the interpretation of data without lengthy speculations.
- Conclusions - short summary of the main achievements of the manuscripts.
- Acknowledgements
- References

Journal Production Engineering Archives classifies the papers into following groups:

- Original scientific paper, in which the results of research work are presented in such a way that it enables their repeating or submitting to unambiguous testing,
- Preliminary note, in which original results of unfinished until that moment still unpublished research work are presented or a new scientific conception is being announced requiring immediate publishing,
- Review paper in which an original, resumed review of an item or part of it is presented whereby the author tries to point out his own original contribution,
- Professional paper in which, based on one's own experience, a useful contribution concerning a particular profession is given.

2. Experimental

The way of achieved results – experiment, the case study. This information should to be understandable for Reader (after completion the knowledge) that he could repeat research on his own.

3. Results and discussion

It is necessary to present achieved results of own research illustrating them by Tables, pictures, diagrams and giving in details relations between stated facts. That section should have a character of a scientific discussion that confirm or excluding data known from the literature.
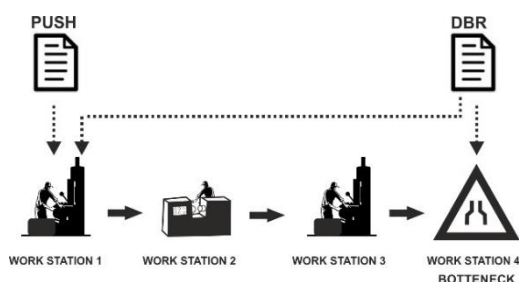
The way of achieved results – experiment, the case study. This information should to be understandable for Reader (after completion the knowledge) that he could repeat research on his own.

Table names are above the Table. The word Table must be in the same line what name. Space between the name of the Table and its upper line is 6 pt.

Table 1. Example

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All graphical forms: graphs, schemes, pictures, photographs, microstructure are treated as Figures. Description of the Figure: below, Fig. (next number). Name of the Figure.

Fig 1. Example(font 9)

The figures in electronic form should be delivered in form which is imported to the MS Word programme, i.e. tif, eps, jpg, bmp, pcx, wmf. We also ask to enclose files in the source version (in case of the need to insert correction e.g. into the description).

Figures and graphs must be made clearly, considering the fact that the column is 8.7 cm wide and page is 18 cm wide. Formulas and equations should be placed in the separate line, before and after should be left one space. Every equation must be numbered. Put the numbers in round parentheses flush with the right-hand margin level with the last line of the equation. Obligatorily under the equation explanation of designations.

3.1. Citation

In the basic text scientific literature source should be marked applying the PEA journal system – surname, the first letter of the name, the year of the edition, e.g. (Nowak, 2012; Kowalski, 2018). In the case of several repeated appearing of the same surname/surnames in the same year, the small letter of the alphabet (a, b, c,…) is being written, e.g. (Nowak et al., 2012a), (Nowak et al., 2012b).

4. Summary and conclusion

It is necessary to present achieved results Please, provide what was done during the study and what research results have been obtained. Respond to the results of other researchers. Show the possibility of practical application, determine the future research direction.

Acknowledgements

Reference *(alphabetically)*

Borkowski, S., Ulewicz, R., 2009. *Instruments of Production Processes Improvement*, PTM, Warszawa.

Nový, F., Činčala, M., Kopas, P., Bokůvka, O., 2007. *Mechanisms of high-strength structural materials fatigue failure in ultra-wide life region*, Materials Science and Engineering 462, 189–192.

Taj, S., 2008. *Lean manufacturing performance in China: assessment of 65 manufacturing plants*. Journal of Manufacturing Technology Management, 19, 217-234.

Voss, C.A., Tsikiktsis, N., Frohlich, M., 2002. *Case research in operations management*. International Journal of Operations & Production Management, 22, 195-219.

Article example:
Author(s). Year. *Article title*. Journal title, Volume, Issue, page number, Digital object identifier.

Askadilla, W. L., Krisjanti, M. N., 2017. *Understanding Indonesian green consumer behavior on cosmetic products: theory of planned behavior model*, Polish Journal of Management Studies, 15(2), 7-15, DOI: 10.17512/pjms.2017.15.2.01

Book example:
Author(s). Year. *Book title*, Publishing house, City-Country.

Abele, E., Meyer, T., Naher, U., Strube, G., Sykes, R., 2008. *Global Production*: a Handbook for Strategy and Implementation, first ed. Springer-Verlag Berlin Heidelberg, Leipzig, Germany.

Conference proceedings example:
Author(s). Year. *Papers title*, Conference information, Publishing house, page number.

Ingaldi, M., Dziuba, S., 2016. *Supervisor's Assessment as an Element Effecting Technological Process in Chosen Metallurgical Company*, 25th International Conference on Metallurgy and Materials, Ostrava, Tanger, 289-294.

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摘要

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